

Frame fixings.
The full range for all applications.



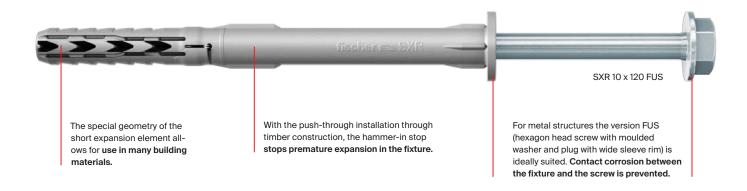
## SXR

# The efficient with short expansion element.

The short expansion element of 50 mm only requires a small drill hole depth. This saves drilling time and results in less drill bit wear.



The anti-rotation ribs increase the installation comfort and provide **additional safety.** 







High quality nylon for a secure and durable fixing.
Safety screw also made of stainless steel.

## **Certificates**





ETA-07/0121 Multiple use for nonstructural applications

## Advantages, functioning and installation.

## The advantages at a glance

- · With an anchorage depth of only 50 mm, the specific functionality enables the use in solid and perforated building materials and thus ensures an economic fastening.
- The European Technical Assessment (ETA) for SXR 8 and 10 covers the use in various solid and hollow building materials and thus guarantees a secure fixing.
- The specially developed combination of plug and safety screw ensures optimal handling. The plug pulls noticeably and thus offers more installation comfort.

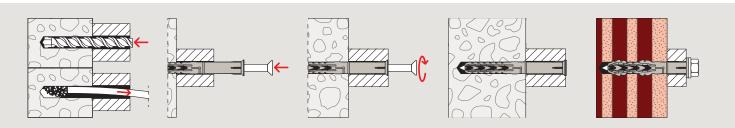
## **Functioning**

- · The SXR is suitable for push-through installation.
- · In solid building materials the SXR expands.
- In hollow building materials the loads are transmitted to the substrate webs.
- In vertically perforated bricks, drill only in rotary mode (without impact).
- Countersunk screws are recommended for fastening wooden constructions. For metal constructions plugs with a wide sleeve rim and hexagon head screws with moulded washer are suitable.

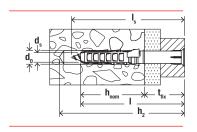




## Installation



## **Assortment**

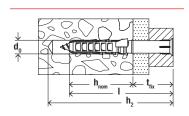


## Frame fixing SXR



SXR - without screw

Item	Item No.	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Screw diameter	Min. screw length	Sales unit
		d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	1	t <sub>fix</sub>	d <sub>s</sub>	I <sub>s</sub>	
		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[pcs]
SXR 6 x 60	503230	6	70	30	60	30	4,5	65	100
SXR 8 x 60	506194	8	70	50	60	10	5,5 – 6,0	65	100
SXR 8 x 80	506196	8	90	50	80	30	5,5 – 6,0	85	100
SXR 8 x 100	506198	8	110	50	100	50	5,5 – 6,0	125	100
SXR 8 x 120	506199	8	130	50	120	70	5,5 – 6,0	105	100

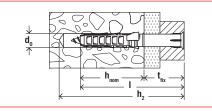


## Frame fixing SXR-Z



SXR - with fischer countersunk head screw

Item	Item No.	Drill hole dia- meter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
	Zinc-plated steel	d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	1	t <sub>fix</sub>		
	gvz	[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
SXR 6 x 60 Z	503233	6	70	30	60	30	PZ2	50



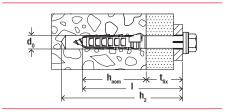
## Frame fixing SXR-T

EXXX.

SXR - with fischer countersunk head safety screw

Item	Item No.	Item No.	Item No.	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel		d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	I	t <sub>fix</sub>		
	gvz	R	hdg	ETA	[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
SXR 8 x 60 T	502999	_	_	•	8	70	50	60	10	TX30	50
SXR 8 x 80 T	503000	-	-	•	8	90	50	80	30	TX30	50
SXR 8 x 100 T	503001	_	_	•	8	110	50	100	50	TX30	50
SXR 8 x 120 T	503002	-	_	•	8	130	50	120	70	TX30	50
SXR 10 x 80 T	046263	046272	_	•	10	90	50	80	30	TX40	50
SXR 10 x 100 T	046264	046274	_	•	10	110	50	100	50	TX40	50
SXR 10 x 100 T	_	_	509534	_	10	110	50	100	50	TX40	50
SXR 10 x 120 T	046265	046278	_	•	10	130	50	120	70	TX40	50
SXR 10 x 120 T	_	_	509535	_	10	130	50	120	70	TX40	50
SXR 10 x 140 T	046266	046279	_	•	10	150	50	140	90	TX40	50
SXR 10 x 140 T	_	_	509536	_	10	150	50	140	90	TX40	50
SXR 10 x 160 T	046267	046283	_	•	10	170	50	160	110	TX40	50
SXR 10 x 180 T	046268	046285	_	•	10	190	50	180	130	TX40	50
SXR 10 x 200 T	046269	046286	-	•	10	210	50	200	150	TX40	50
SXR 10 x 230 T	046270	046287	_	•	10	240	50	230	180	TX40	50
SXR 10 x 260 T	046271	-	_	•	10	270	50	260	210	TX40	50

## **Assortment**



## Frame fixing SXR-FUS



SXR – with fischer hexagon head safety screw, moulded washer and integrated bit recess

Item	Item No.	Item No.	Item No.	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Min. anchorage depth	Anchor length	Max. fixture thickness	Drive	Sales unit
	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel		d <sub>0</sub>	h <sub>2</sub>	h <sub>nom</sub>	I	t <sub>fix</sub>		
	gvz	R	hdg	ETA	[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
SXR 10 x 52 FUS	502456 <sup>1)</sup>	_	_	•	10	62	50	52	2	TX40/SW13	50
SXR 10 x 60 FUS	046329	046339	_	•	10	70	50	60	10	TX40/SW13	50
SXR 10 x 60 FUS	_	_	509537	_	10	70	50	60	10	TX40/SW13	50
SXR 10 x 80 FUS	046330	046340	_	•	10	90	50	80	30	TX40/SW13	50
SXR 10 x 80 FUS	_	_	509538	_	10	90	50	80	30	TX40/SW13	50
SXR 10 x 100 FUS	046331	046342	_	•	10	110	50	100	50	TX40/SW13	50
SXR 10 x 100 FUS	_	_	509539	_	10	110	50	100	50	TX40/SW13	50
SXR 10 x 120 FUS	046332	046343	_	•	10	130	50	120	70	TX40/SW13	50
SXR 10 x 140 FUS	046333	046344	_	•	10	150	50	140	90	TX40/SW13	50
SXR 10 x 140 FUS	-	_	509540	_	10	150	50	140	90	TX40/SW13	50
SXR 10 x 160 FUS	046334	046345	_	•	10	170	50	160	110	TX40/SW13	50
SXR 10 x 180 FUS	046335	046361	_	•	10	190	50	180	130	TX40/SW13	50
SXR 10 x 200 FUS	046336	046362	_	•	10	210	50	200	150	TX40/SW13	50
SXR 10 x 230 FUS	046337	046363	-	•	10	240	50	230	180	TX40/SW13	50
SXR 10 x 260 FUS	046338	_	_	•	10	270	50	260	210	TX40/SW13	50

<sup>1)</sup> Not pre-assembled

## Loads

## Frame fixing SXR

Permissible loads  $^{\eta_{2|3}}$  of a single anchor as part of a multiple fixing of non-structural systems. For the design the complete current assessment ETA-07/0121 has to be considered.

Туре			SXR 8	SXR 10
Anchor diameter		[mm]	8	10
Anchorage depth	h <sub>nom</sub>	[mm]	50	50
Anchorage in concrete ≥ C12/15				
Permissible tensile load N <sub>perm</sub>		[kN]	0.99	1.79
Permissible shear load V <sub>perm</sub>	zinc coated screws (gvz)	[kN]	4.23	5.98
i i i i i i i i i i i i i i i i i i i	stainless steel screw (R)	[kN]	3.93	5.98
Minimum member thickness	h <sub>min</sub>	[mm]	100	100
Characteristic edge distance	C <sub>cr,N</sub>	[mm]	70	140
Characteristic spacing	a resp. s <sub>cr,N</sub>	[mm]	70	100
Minimum spacing	S <sub>min</sub>	[mm]	70	70
with an edge distance	0 ≥	[mm]	70	210
Minimum edge distance	C <sub>min</sub>	[mm]	70	85
with a spacing	\$≥	[mm]	70	100
Anchorage in narrow concrete members (h $\geq$ 40 mm) made of coe.g. weather shells of triple-skin outer wall panels	ncrete ≥ C12/15,			
Permissible tensile load $N_{\rm perm}$		[kN]	_	1.19
Permissible shear load V <sub>perm</sub>		[kN]	-	5.98
Anchorage in masonry				
Permissible load <sup>4)</sup> F <sub>perm</sub> in solid brick	≥ Mz 12/1.8; ≥ NF	[kN]	0.57	0.57
·	≥ Mz 20/1.8; ≥ NF	[kN]	0.71	0.86
Permissible load <sup>4)</sup> F <sub>perm</sub> in solid sand-lime brick	≥ KS 10/1.8; ≥ NF	[kN]	0.57	0.57
	≥ KS 20/1.8; ≥ NF	[kN]	0.71	0.71
Permissible load <sup>4)</sup> F <sub>perm</sub> in lightweight concrete block	$\geq$ Vbl 2; $\rho \geq$ 1.2 kg/dm <sup>3</sup>	[kN]	0.26	0.21
·	$\geq$ Vbl 6; $\rho \geq$ 1.6 kg/dm <sup>3</sup>	[kN]	0.26	0.71
Permissible load <sup>4)5)</sup> F <sub>perm</sub> in vertically perforated brick	$\geq$ HLz 12; $\rho \geq$ 1.0 kg/dm <sup>3</sup>	[kN]	0.17	0.26
Permissible load <sup>4)</sup> F <sub>perm</sub> in perforated sand-lime brick	$\geq$ KSL 8; $\rho \geq$ 1.4 kg/dm <sup>3</sup>	[kN]	0.26	0.43
	$\geq$ KSL 12; $\rho \geq$ 1.4 kg/dm <sup>3</sup>	[kN]	0.57	0.57
Permissible load $^{4/5)}$ $\mathrm{F}_{\mathrm{perm}}$ in hollow lightweight concrete blocks	$\geq$ HbI 2; $\rho \geq 0.7 \text{ kg/dm}^3$	[kN]	-	0.43
· ·	$\geq$ Hbl 6; $\rho \geq$ 1.2 kg/dm <sup>3</sup>	[kN]	0.43	0.57
Minimum member thickness	h <sub>min</sub>	[mm]	100	100
Minimum spacing (single anchor)	a <sub>min</sub>	[mm]	250	250
Minimum spacing (anchor group)	S <sub>min</sub>	[mm]	100	100
Minimum edge distance (anchor group)	C <sub>min</sub>	[mm]	100	100
Anchorage in aerated concrete				
Permissible load <sup>4)</sup> F <sub>zul</sub> in aerated concrete	AAC ≥ 2 N/mm <sup>2</sup>	[kN]	-	0.1469
	$AAC \ge 4 \text{ N/mm}^2$	[kN]	-	0.27
	AAC ≥ 6 N/mm <sup>2</sup>	[kN]	-	0.27
Minimum member thickness	h <sub>min</sub>	[mm]	-	100
Minimum spacing (single anchor)	a <sub>min</sub>	[mm]	-	250
Minimum spacing (anchor group)	S <sub>min</sub>	[mm]	-	400
Minimum edge distance (anchor group)	C <sub>min</sub>	[mm]	-	100

<sup>&</sup>lt;sup>1)</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity according to assessment have to be taken.

<sup>&</sup>lt;sup>a</sup> The required partial safety factors for material resistance as well as a partial safety factor for load actions  $\gamma_L = 1.4$  are considered. As a single anchor counts e.g. an anchor with a minimum spacing according to assessment.

<sup>&</sup>lt;sup>3)</sup> Valid for temperatures in the substrate up to +50 °C (resp. short term up to +80 °C).

<sup>&</sup>lt;sup>4)</sup> Valid for tensile load, shear load and oblique load under any angle. For combinations of tensile loads, shear loads and bending moments see assessment.

<sup>&</sup>lt;sup>5)</sup> Rotary drilling.

<sup>&</sup>lt;sup>6)</sup> Drill holes to be made with aerated concrete hole punch.

## Loads & accessories

## Frame fixing SXR

Recommended loads<sup>1)</sup> of a single anchor as part of a multiple fixing of non-structural systems.

The given loads are valid for wood screws with the specified diameter.

Туре			SXR 6	SXR 8
Screw diameter		[mm]	4.5	6.0
Anchorage depth	h <sub>nom</sub>	[mm]	30	50
Minimum edge distance concrete	C <sub>min</sub>	[mm]	50	60
Recommended loads in the respective	base material F <sub>rec</sub> <sup>2)</sup>			
Concrete	≥ C20/25	[kN]	0.25	0.40
Solid brick	≥ Mz 12	[kN]	0.20	0.30
Solid sand-lime brick	≥ KS 12	[kN]	0.20	0.30
Vertically perforated brick	≥ HIz 12; $\rho$ ≥ 1.0 [kg/dm <sup>3</sup> ]	[kN]	0.10	0.10
Perforated sand-lime brick	≥ KSL 12	[kN]	0.20	0.30

<sup>19</sup> Valid for zinc coated screws (gvz) and for screws made of stainless steel (R). For exterior use of the zinc coated screws measures against incoming humidity have to be taken. Required safety factors are considered.

### Washer U



 $\mbox{U}$  – made of stainless steel A2, e.g. for facade substructures with slotted hole

Item	Item No.	External-ø	Hole-ø	Thickness	Matching anchor type	Sales unit
		d	D	S		
		[mm]	[mm]	[mm]		[pcs]
U 11,5 x 21 x 1,5 DIN 522 A2	010026	21	11,5	1,5	SXR 10, SXRL 10, DuoXpand 10	500

### Aircrete hole punch GBS



Item	Item No.	Drill hole-ø	Min. drill hole depth for through fixings	Match	Sales unit
		d <sub>0</sub>	h <sub>2</sub>		
		[mm]	[mm]		[pcs]
GBS 10 x 80	050590 <sup>1)</sup>	9	85	SXR 10 x 52, SXR 10 x 60, SXR 10 x 80	1
GBS 10 x 100	050591 <sup>1)</sup>	9	105	SXR 10 x 100	1
GBS 10 x 135	050593 <sup>1)</sup>	9	140	SXR 10 x 120	1
GBS 10 x 160	050594 <sup>1)</sup>	9	165	SXR 10 x 140, SXR 10 x 160	1
GBS 10 x 185	050595 <sup>1)</sup>	9	190	SXR 10 x 180	1
GBS 10 x 230	050596 <sup>1)</sup>	9	235	SXR 10 x 200, SXR 10 x 230	1

<sup>&</sup>lt;sup>1)</sup> According to the ETA, the aircrete hole punch GBS must be used for drill-hole production in aerated concrete PB < 4N/mm<sup>2</sup>.

<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.

## Anti-corrosion spray FTC-CP



 $\label{thm:proposed_proposed$ 

Item	Item No.	Colour	Content per can	Sales unit	
			[ml]	[pcs]	
FTC-CP	511440	black	500 <sup>1)</sup>	12	

<sup>&</sup>lt;sup>1)</sup> With one can about 300 screw heads can be coated.

### Bits







fiBit FME

LNP NIGHIOHAPIT	D PIUIIDIL	LINID II DII			
Item	Item No.	Drive	Length	Content	Sales unit
			[mm]		[pcs]
FDB TX30 DiamondBit W10	557861	TX30	25	10	10
FDB TX40 DiamondBit W10	557862	TX40	25	10	10
FPB TX30 ProfiBit W10	557849	TX30	25	10	10
FPB TX40 ProfiBit W10	557850	TX40	25	10	10
FPB TX50 ProfiBit W1	557844	TX50	35	1	1
FMB II TX30 Bit W5	564314	TX30	25	5	5
FMB II TX40 Bit W5	564315	TX40	25	5	5

## Bit holder





FBH BitHolder W 1

FBH QuickBit Slim W 1

Item	Item No.	Drive	Length	Content	Sales unit
			[mm]		[pcs]
FBH BitHolder W 1	558178	1/4"	58	1	1
FBH QuickBit Slim W 1	533150	1/4"	50	1	1



## www.fischer-international.com















## fischer stands for

Fixing Systems Automotive fischertechnik Consulting **Electronic Solutions** 

fischerwerke GmbH & Co. KG Klaus-Fischer-Straße 1 · 72178 Waldachtal Germany T +49 7443 12 - 0

 $\textbf{www.fischer-international.com} \cdot info@fischer.de$